

Article details

Reference Code	IT102
Manufacturer	HOLZ-HER Maschinenbau GmbH
Country of Origin	Made in Austria (Voitsberg)
Model / Type	1054 (Streamer / Sprint series)
Category	Edgebander / Edge banding machine
Year of manufacture	2007
Machine ID / Serial N°	7271-003/
Order Number (Ord.-No.)	15510243
Operating status	in production use
Availability	on request

Detailed technical specifications

Edge thickness (coils / strip material)	0.4-3 mm (up to 6 mm option)
Workpiece / Panel thickness	8-45 mm (optionally up to 60 mm)
Min. workpiece length / width	160 mm / 60 mm
Feedrate / Conveyor track speed	10 m/min
Pre-milling unit (Jointing cutter)	2 vertical spindles with diamond cutters (AirStream tech)
Gluing system	HOLZ-HER "Glu Jet" Cartridge / Nozzle system (EVA/ PUR)
Glue heat-up time	2 to 3 minutes
Pressure section	1 driven roller & 2 idle pressure rollers
End trimming unit	Dual-motor end cutter, 45° guides (tilts 0° -15°)
Flush / Profile trimming unit	Multi-function unit for flush/bevel/radius with digital readouts
Corner rounding/Finishing units	Profile scraper unit & Top/Bottom Buffing unit
Control panel	Swivel control panel at eye level (Edge Control)
Overall machine length	approx. 3,960 mm
Declaration of CE-conformity	✓ (CE mark)
Weight	approx. 900-1,100 kg

Technical specifications generated directly from the machine's identification plate and manufacturer model parameters.